

Cyanoacrylates

FSA® Adhesive

2158



- Unique hybrid formula — less sensitive to contaminated surfaces than ordinary super glues
- Super-strength formula — 4,000 to 5,000 psi tensile strength (steel to steel)
- Fast curing — handling strength in seconds; saves time
- Clear drying permits use on any color surface without discoloration
- Non-flammable, low toxicity, non-corrosive formula
- Versatile usage — ideal for bonding most metals, plastics, rubber, ceramics and other non-porous surfaces; fills gaps to .004"
- Applicator tip for quick, easy applications; no waste, no mess
- Excellent chemical resistance withstands industrial/commercial solvents
- Weatherproof formula — withstands most weather conditions; ideal for outdoor applications; long service life
- Temperature range: -114°F to 180°F

| Part No. | Contents | Unit |
|----------|----------------------------------|------|
| 21990 | 1 oz. net wt. plastic bottle | 1 |
| 21991 | 0.105 oz. net wt. plastic bottle | 10 |

FSA® Gel Adhesive

2161



- High-performance instant adhesive in clear, transparent gel form
- Won't run when applied to vertical surfaces
- Temperature range: -65°F to 180°F
- Fixture speed: 90 seconds
- 3500 psi (steel) ultimate strength
- Hybrid formula provide wide range of bonding capabilities including contaminated surfaces, acidic surfaces and freshly plated parts
- Gel formula prevents a "soak-in" on porous surfaces that cannot be bonded with standard super glue
- Forms strong bond on leather, wood, ceramic, metal and many plastics

| Part No. | Contents | Unit |
|----------|----------------------|------|
| 21988 | 3 gram squeeze tubes | 10 |
| 21989 | 20 gram squeeze tube | 1 |

Loctite® 4211™ Prism® Thermal Resistant Instant Adhesive

20882



- Thermal resistant cyanoacrylate adhesive maintains its strength even when exposed to temperatures up to 250° F
- Black, single component adhesive toughened with elastomers resulting in superior impact and peel strength when compared to standard cyanoacrylate adhesives
- Advanced formula provides improved resistance to humidity and damp environments, typically problem applications for standard instant adhesives
- Effectively bonds a wide array of substrates including metals, neoprene and nitrile rubber, various plastics including ABS, PVC, polycarbonate, etc..
- Gap fill: 0.007"
- 3,600 psi shear strength
- Fixture in 3.5 min & full cure 24 hours

| Part No. | Size | Viscosity | Tensile Strength (P.S.I.) | Unit |
|----------|-------------|--------------|---------------------------|------|
| KP83858 | 3 Gram Tube | 2500cP(High) | 3600 | 1 |

Loctite® QuickTite® Instant Adhesive Gel

36330



- New Package includes self-piercing, no-clog tip
- Improved dispensing control and accuracy
- Locking collar prevents leaking and hardening
- Spill-proof design keeps hands clean
- Virtually indestructible construction
- Perfect for pocket or toolbox

| Part No. | Contents | Unit |
|----------|------------------------------------|------|
| LOC39202 | QuickTite Instant Adh Gel, 0.14 oz | 10 |

Loctite® 401™ Prism® Instant Adhesive

20808



- General purpose surface insensitive adhesive for difficult-to-bond surfaces
- Clear color
- Cure Speed: Fixture = 15 seconds; Full = 24 hours
- Temperature Range: -65°F to 180°F
- Gap Fill = .005"
- Viscosity cP = 110
- Shear (PSI) Tensile Strength = 3,200
- CFIA approved
- Materials suited for bonding include metals, plastics and elastomers

| Part No. | Contents | Unit |
|----------|---------------|------|
| LOC40140 | 20 gr. bottle | 1 |

Loctite® 404™ the Quick Set™

15163



- Rubber O-ring bonder
- Clear color
- General purpose
- Cure speed = Fixture 30 seconds; Full = 24 hrs
- CFIA approved
- Gap fill: 0.005"
- 3,500 psi shear strength
- Temperature range : -65°F to 180°F

| Part No. | Contents | Unit |
|----------|------------------|------|
| C83612 | .33 oz. (9.3 g.) | 1 |

Loctite® 410™ Prism®

15164



- Black color
- Gap fill: 0.008"
- Cure speed = 90 seconds (1.5 minutes)
- For high stress temperature, humidity and vibration
- Temperature range: -65°F to 225°F
- 3,200 psi shear strength
- CFIA approved
- Bonds to metal, rubber and plastic
- Excellent peel, impact and shear strength

| Part No. | Contents | Unit |
|----------|----------|------|
| C38556 | 3 gram | 5 |

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Adhesives

Loctite® 414™ Super Bonder® Instant Adhesive

21231



- Specifically formulated for superior performance on plastics and vinyl
- Temperature Range: -65°F to 180°F
- Apply adhesive sparingly to one of the two surfaces to be bonded. Avoid applying too much adhesive as this will slow the cure and may weaken the bond
- Cure speed = 20 seconds
- Gap fill: 0.006"
- CFIA approved

| Part No. | Loctite No. | Description | Unit |
|-----------|-------------|-------------|------|
| *CD559477 | 41450 | 28 g bottle | 1 |

*Canada only

Loctite® 416™ Super Bonder®

15165



- Clear color
- For irregular surfaces or large gaps; gap fill .008 inch
- Cure speed = 30 seconds to fix
- Temperature range: -65°F to 180°F
- CFIA approved
- Commercial item std A-A-3097 Type 1, class 2

| Part No. | Contents | Unit |
|----------|----------|------|
| C94849 | 3 gram | 5 |

Loctite® Contact Adhesive

21184



- A superior adhesive ideal for many applications including rubber, metal, auto/van carpeting and fabric - black vinyl upholstery, automotive gaskets, weatherstripping, door and trunk mouldings
- Allows for repositioning parts after contact made
- Withstands extreme temperatures
- Waterproof
- Resists gasoline, kerosene, antifreeze and most solvents

| Part No. | Description | Unit |
|-----------|-------------|------|
| *CD554047 | 5 oz. tube | 1 |

*Canada only

Instant Adhesive Gel

15166



- Clear color
- Non-flowing gel for porous substrates
- Designed for difficult to bond substrates / materials
- Ideal for use on overhead and vertical surfaces
- Cure speed = 15 to 90 seconds
- Safe for use on most plastics

| Part No. | Contents | Unit |
|----------|----------|------|
| C38554 | 3 gram | 5 |
| C38555 | 20 gram | 1 |

Loctite® Gluematic® Adhesive Pen 495™ Super Bonder®

20869



- Super bonder cyanoacrylate adhesive in a durable crush-proof plastic container which allows the entire product to be used
- The unique plunger type tip allows the super bonder to dispense easily only when you want to use it
- Color: clear
- Gap fill: 0.004"
- Shear strength : 2,750 psi
- Temperature range : -65°F to 180°F
- Fixture: 20 seconds

| Part No. | Contents | Unit |
|----------|----------|------|
| KP74348 | Pen | 2 |

Super Glue®

21165



- High-strength formula — 4,000 psi tensile strength
- Fast curing — bonding completed in 30 seconds
- Clear drying permits use on any color surface without discoloration
- Non-flammable, low toxicity, non-corrosive formula
- Multi-application chemistry — ideal for bonding most metals, plastics, rubber, ceramics and other non-porous surfaces
- Gap fill: 0.003"
- Solvent-resistant properties — ideal for hostile environment applications
- Weatherproof formula withstands most weather conditions; ideal for outdoor applications; long service life
- Meets MIL-A-46050B specifications

| Part No. | Contents | Unit |
|----------|----------------------------|------|
| 22001 | .10 fl. oz tube | 5 |
| 22002 | .68 fl. oz. plastic bottle | 1 |

Loctite® 495™ Super Bonder® Instant Adhesive

21171



- General purpose Super Bonder® bonds rubber, plastics, metals and vinyl
- Fixture = 20 seconds
- Superior strength and reliability as compared to mass merchandised instant adhesives
- Used to splice rubber o-rings
- Gap fill: 0.004"
- Excellent for repairing broken trim or handles

| Part No. | Description | Unit |
|-----------|--------------------|------|
| *CD554056 | 28 g bottle (1 oz) | 1 |

*Canada only

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SAFETY SUPPLIES

Loctite® 380™ Black Max®

15168



- Single component, black cyanoacrylate instant adhesive
- Toughened with elastomers for excellent peel, impact and tensile shear strength
- Improved resistance to humid or damp environments
- Bonds rubber, plastic or metal
- Cure speed varies by substrate: 20 seconds for rubber, 40 seconds for plastics, 90 seconds for steel and aluminum
- Temperature range: -65°F to 225°F
- CFI approved
- Gap fill: 0.006"

| Part No. | Contents | Unit |
|----------|-------------|------|
| C21656 | 3 gram tube | 1 |

Loctite® 380™ Black Max® Tough Adhesive

21223



- The original elastomer-modified instant adhesive
- One part, fast curing with high temperatures (104° C)
- Excellent peel, impact, and tensile shear strength
- Bonds metal, rubber and plastics
- CFI approved

| Part No. | Description | Unit |
|-----------|--------------------|------|
| +CD559456 | 28 g bottle (1 oz) | 1 |

+Canada only

Acrylics

330™ Depend® Adhesive and 7387™ Depend® Activator Kit

20410



- General purpose
- High viscosity
- Amber, acrylic adhesive is ideal for close fitting parts with no mixing, no measuring, and no heating
- For use on aluminum, brass, cardboard, ceramics, chrome, concrete, cork, fiberglass, glass, leather, marble, nylon, steel, stainless steel, wood, vinyl and zinc
- Operating temperature range: -60°F through 250°F
- Flash point above 200°F
- No need to clean parts as 330 works on dirty, oily surfaces
- 330™ Depend® Adhesive
 - Cure speed: 5 min (depending upon substrate)
 - Gap fill: 0.03"
 - CFI approved
- 7387™ Depend® Activator Kit
 - Color: light brown
 - On part life: 2 hrs
 - Application: structural
 - Flammable
 - Activator promotes the cure of most acrylic adhesives (Loctite® Brand)

| Part No. | Contents | Unit |
|----------|----------------------------------------------------------|------|
| KP10007 | 25 ml kit (25 ml syringe of 330™ and 25 g aerosol 7387™) | 1 |

Cleaners & Primers

Loctite® 7452™ Tak Pak® Accelerator

15169



- Color: Clear/Amber
- Increases cure speed of all cyanoacrylates
- On-part life is 45 seconds
- Dry - time: <30 seconds

| Part No. | Contents | Unit |
|----------|------------------|------|
| C38557 | .7 oz. (19.8 g.) | 1 |

Loctite® 7452™ Tak Pak® Accelerator

21228



- Designed specifically for wire tacking, coil termination, and related PCB assembly needs, Tak Pak adhesives bond in seconds at room temperature
- They are the most cost effective method of wire tie-down available beating epoxies, RTV silicones, hot melts, and mechanical fasteners in cost per part and total assembly time
- Loctite Tak Pak adhesives cure to a clear, hard plastic when in contact with Tak Pak Accelerator

| Part No. | Description | Unit |
|-----------|-------------------------------|------|
| +CD554057 | 1.75 fl. oz. brush cap bottle | 1 |

+Canada only

Loctite® ODC - Free Cleaner and Degreaser

21178



- Dissolves grease, dirt and oil. Prepares mating surfaces for LOCTITE® products.
- Works quickly and safely
- Leaves no film or residue
- Low toxicity, will not burn hands
- Non-flammable
- Mild citrus scent

| Part No. | Description | Unit |
|-----------|-----------------------|------|
| +CD554002 | 15 oz. NW aerosol can | 1 |

+Canada only

PACER X-8 Debonder

2167



- Unique water-based chemistry — breaks down cured cyanoacrylate adhesives (super glues) and renders them into a polymer that can be wiped away
- Plastic-safe formula will not craze or otherwise harm most plastics
- Applicator tip for quick, easy application; no waste, no mess

| Part No. | Contents | Unit |
|----------|--------------------------|------|
| 21992 | 1 fl. oz. plastic bottle | 1 |

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Adhesives/Body Sealants & Adhesives

Aerosol Adhesives

Spray Adhesive - Low VOC

32731



- Water resistant adhesive
- Fast drying for quick repairs
- For permanent or temporary bonds
- Multi-surface approved: cloth, metal, wood, plastic, foam, foil, glass, cork, rubber, paper and cardboard
- Caution: avoid use on painted surfaces or polystyrene

| Part No. | Contents | Unit |
|----------|---------------------------------|------|
| BD1185 | 20 oz. aerosol (13 oz. net wt.) | 12 |

Super Spray Adhesive

16220



- Water resistant adhesive
- Works quickly and bonds tightly in a wide variety of applications
- For permanent or temporary bonds
- Use on many surfaces

| Part No. | Contents | Unit |
|----------|----------------------------------|------|
| BD1085 | 20 oz. aerosol; 16.5 oz. net wt. | 6 |

Heavy Duty Web Adhesive

30513



- Off white, industrial grade adhesive dispenses a lace spray pattern to provide a fast tack for temporary or permanent bonds on heavier materials with irregular or porous surfaces
- Quick drying, high solids formulation does not soak into porous surfaces
- Resistant to moisture and heat
- 3-way adjustable nozzle controls the amount of adhesive being dispensed; tip of nozzle can also provide a vertical or horizontal spray pattern
- Use on wood, carpet, cloth, vinyl, cork, rubber, insulation, leather, plastic, poly sheeting, corrugated, metal, brick, etc.

| Part No. | Contents | Unit |
|----------|--------------------|------|
| KP150103 | 20 oz. aerosol can | 6 |

Web-Tite Spray Adhesive

16221



- Unique webbing adhesive designed to be fast drying, high strength
- Webbing effect produced eliminates misting, overspray, waste, soaking and bleed through
- Bonds fabric, foam, rubber, ceramics, cardboard, paper, plastics and other porous materials to themselves and to metal, wood, glass and similar surfaces
- Excelling for bonding insulation, carpet, padding, headliners
- Heat, moisture and water resistant
- Can alter spray pattern by rotating nozzle to desired position
- Can be applied to both mating surfaces for a permanent bond or to one surface for a temporary bond

| Part No. | Contents | Unit |
|----------|-----------------------------------|------|
| BD1083 | 20 oz. aerosol; 15.75 oz. net wt. | 6 |

Webbing Spray Adhesive

6769



- Wide web spray, medium solids
- Translucent formula offers permanent or temporary bonding
- Excellent on uneven or porous surfaces
- Fast tack, quick adhesion
- Waterproof, non-staining for use on plastics, wood, rubber, paper, insulation and cloth
- Non-chlorinated, no CFCs

| Part No. | Contents | Unit |
|----------|------------------------|------|
| 21938 | 12 oz. net wt. aerosol | 12 |

3M® Super 77™ Adhesive

15157



- Fast, aggressive tack for bonding most lightweight materials
- An extremely versatile clear adhesive
- 3M #21210

| Part No. | Contents | Unit |
|----------|-----------------------------------|------|
| C23901 | 24 oz. aerosol; 16.75 net oz. wt. | 12 |

Red Tack Adhesive/Sealant

16078



- Effective when used with cork, paper, asbestos, metal, felt and rubber gasketing materials
- Extra tacky chemical resistant compound dries fast to a non-brittle film to seal gaskets, threads, hoses, waterproofs electrical terminals and wiring
- Resists fuels, oils, transmission fluid, and glycol
- Temperature range: 65°F to 500°F

| Part No. | Contents | Unit |
|----------|-----------------------------------|------|
| BD1086 | 20 oz. aerosol; 14.75 oz. net wt. | 6 |

Chemicals are sold in full unit packages.

Sika Polyurethanes

Sika Adhesives and Sealants

15216

All Sika adhesives are one component, polyurethane based materials that cure to form a permanently elastic bond.

Although the specific characteristics may differ, all Sika Elastic Adhesives share the following properties:

- Permanently Elastic, High Solids, Low V.O.C., Sandable, Paintable, Non-Corrosive and Non-Shrinking
- Use on vehicles and containers, as well as for windshield replacement and body repairs
- Solves many problems associated with conventional rigid fastening
 - Corrosion
 - Differential thermal expansion of materials
 - Vibration and noise transmission
- Attractive alternative to welding, riveting and clamping

Shelf Life: Sika Products have only a nine (9) month shelf life. Each 10 oz. cartridge will have a sticker regarding date of manufacture and life expectancy. **Due to their limited shelf life, Sika Products are non-returnable.**

Sikaflex 201 and 221 Polyurethane Sealants

15218

- Moisture cured, non-sag formulas which are easy to gun and adhere to most substrates
- Exhibit tenacious adhesion to aluminum, steel, FRP, wood, SMC, RIM, prepainted metals, Zinalume, Zincgrip and aluminized steel without attacking the metal coating
- Rapidly cure for a permanent elastic consistency with excellent cut and tear resistance
- Provides shock resistance and vibration dampening
- Exhibits high recovery, making it ideal for sealing dynamically moving joints
- Resistant to weather and road salts
- Can be over-painted with water, oil and rubber based coatings



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Body Sealants & Adhesives

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Sikaflex 201 Areas of Application

- Waterproofing lap seams in truck trailers, RVs
- Waterproofing rivet seams
- Sealing of exposed and concealed joints of aluminum, steel, coated metals, wood roof rails and door hinges in transport equipment

| Part No. | Size | Color | Unit |
|----------|--------------------|---------------|------|
| C29785 | 10.5 oz. cartridge | White | 12 |
| C29786 | 10.5 oz. cartridge | Aluminum Gray | 12 |

Sikaflex 221 Areas of Application

- Vehicle bodies and cab construction including panels, underbody components and roofing
- Front and rear spoilers, auto trim, moldings, body seams and welded joints
- This versatile product is the most popular adhesive/sealant in the transportation industry. It is an excellent sealer and can handle many light bonding applications

| Part No. | Size | Color | Unit |
|----------|--------------------|---------------|------|
| C29791 | 10.5 oz. cartridge | White | 12 |
| C29792 | 10.5 oz. cartridge | Aluminum Gray | 12 |
| C29793 | 10.5 oz. cartridge | Black | 12 |

Sikaflex 252

15227

- Extremely high thixotropy and high strength
- Particularly suited to bonding applications in the manufacture of trucks, trailers and equipment
- Replaces rivets and mechanical fasteners
- Great gap-filling capacity
- Short tack free and curing time
- Non-staining curing process
- Shock resistant
- Vibration and sound damping properties
- Excellent weather and water resistance

Areas of Application

- Bonding of floors (plywood, blandex, wood, metal) to subfloor or metallic frame
- Bonding of all exterior or interior panels, walls, sheets to corner or tubular frames
- Bonding of FRP roofs (vans, cabins)
- Bonding of sandwich panels and walls
- Bonding of trim, molding and all kinds of styling elements
- Sealing, especially for large dimension joints
- Transportation market; Fleet truck/trailer repair & more

| Part No. | Size | Color | Unit |
|----------|--------------------|-------|------|
| C29804 | 10.5 oz. cartridge | White | 12 |

- Extra nozzles for Sikaflex 252

| Part No. | Description | Unit |
|----------|-------------|------|
| C29814 | V-Cut | 6 |
| C29815 | Uncut | 6 |

Sika Cleaner 226 - Adhesion Promoter

15238



- One-step adhesion promoting solution
- Pretreat surfaces prior to bonding or sealing with Sikaflex products
- Improves adhesion and gives a more weather resistant bond or seal on a variety of substrates, particularly metals, many plastics, many types of paints and lacquer finishes

Application Method

- Substrate must be clean, dry, free of oil and grease and of sound quality
- Thoroughly remove all loose particles and residues
- Apply Sika Cleaner 226 with a lint free paper towel and allow cleaner to dry 10 minutes but not more than two hours before applying adhesive or sealant. If adhesive or sealant cannot be installed within two hours of cleaning, repeat application.
- Do Not Use Sika Cleaner 226 in direct glazing applications
- Application Temperature: 40° to 110°F
- Drying Time: 10 minutes at 73°F
- Note: Never apply to porous substrates. Reseal container tightly between use.

| Part No. | Size | Description | Unit |
|----------|--------|-------------|------|
| C29809 | 250 ml | Transparent | 6 |

Vehicle Body Repair

3M Structural Adhesive

15161



- 2-part epoxy, accelerator and base combine to quickly bond auto glass or trim to metal
- Makes fiberglass repairs easy
- Worklife time: 1 to 2 minutes to set up; fully cured in 8 hours
- 3M #08101

| Part No. | Contents | Unit |
|----------|----------|-------|
| C202013 | 1 | 1 kit |

Cleaners & Tools

21183

| Part No. | Description | Unit Qty. | Case Qty. |
|-----------|-------------|-----------|-----------|
| *CD555874 | Daubers | 12 | 144 |

*Canada only

3M® Window-Weld Sealer

20412



- A one part black adhesive sealant specially designed for replacing bonded windshields
- Meets Motor Vehicle Safety Standard DOT 216 - a test indicating it's high bonding strength and supporting ability
- 3M #08606

| Part No. | Contents | Unit |
|----------|-----------------------|------|
| KP68123 | 10 fl. oz. (295.7 ml) | 1 |

3M® Molding, Trim & Emblem Adhesive

15414



- Easy application, non-stringing, fast drying adhesive
- Attaching trim, molding and emblems to cars, trucks and buses
- Excellent holding strength
- Non-stringing and will not harm cured paint
- Convenient brush-top applicator helps prevent lids from becoming attached to bottle
- 3M Part No. 08063

| Part No. | Description | Unit |
|----------|------------------------|------|
| C23899 | 4 oz. brush-top bottle | 1 |

3M® Plastic & Emblem Adhesive

15413



- Clear and quick drying, plastic and emblem adhesive firmly bonds plastic lenses, vinyl side mouldings, upholstery, rigid plastic interior panels and plastic or metal emblems
- 3M® #08061

| Part No. | Description | Unit |
|----------|-------------|------|
| C204056 | 5 oz (140g) | 1 |

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Body Sealants & Adhesives

3M® Fast Track Trim Adhesive

15417



- Long tack adhesive for attaching vinyl and other kinds of trim fabric
- Perfect for auto headliners, upholstery cloth, floor mats, carpeting, kick posts, silencer parts and convertible tops
- Works on painted and bare metal, wood KB boards and fabrics
- Dries fast but allows repositioning
- Non-staining; light color
- 3M® #08031

| Part No. | Size | Unit |
|----------|------------|------|
| C28235 | 5 oz. tube | 1 |

3M® Super Weatherstrip Adhesive

15419



- Exceptional bonding strength and very fast drying
- Adheres all rubber weatherstripping to car doors and trunks, vinyl trim headliners and side panels
- 3M® #08001 (Amber color)
- 3M® #08008 (Black color)

| Part No. | Size | Color | Unit |
|----------|------------|-------|------|
| C28233 | 5 oz. tube | Amber | 1 |

3M® Weatherstrip Adhesive

15421



- Adheres firmly to metal and has quick tack for holding pads and linings in place while working for bonding rubber weatherstripping around doors and trunk lids
- Can be used to seal windshield between rubber and glass
- 3M® #08011

| Part No. | Size | Color | Unit |
|----------|------------|-------|------|
| C28234 | 5 oz. tube | Black | 1 |

Super Weatherstrip Adhesive

5647



- High-strength formula — positive, long-lasting adhesion
- Fast-drying — quick and easy repairs
- Waterproof composition — seals out moisture
- Bonds weatherstripping and gaskets to any metal surface

| Part No. | Contents | Color | Unit |
|----------|----------------|-------|------|
| 21976 | 5 fl. oz. tube | Amber | 12 |
| 21978 | 5 fl. oz. tube | Black | 6 |

Chemicals are sold in full unit packages.

3M® Super Fast Urethane Windshield Sealant

15411



- A rapid-curing adhesive/sealant intended for all flush mounted and bonded windshields or backlite replacements
- Black, odorless and easily applied
- Cures quickly and provides the necessary strength for automotive glass replacement
- 3M® #08609

| Part No. | Description | Unit |
|----------|-----------------|------|
| C23898 | 10 oz Cartridge | 1 |

3M® Urethane Sealant

15416



- A one-part moisture curing urethane adhesive designed for windshield bonding and stationary glass attachment
- Meets FMVSS 212 and 216 and exceeds OEM strength requirements
- 3M® #08693

| Part No. | Description | Color | Unit |
|----------|-----------------|-------|------|
| C23902 | 10 oz cartridge | Black | 1 |

Fiberglass Kit

20887



- Contains:
 - 1 qt. resin
 - 8 square feet fiberglass mat
 - 1/2 fl. oz. hardening applicator
 - Cup, mixing stick, and instructions

| Part No. | Description | Unit |
|----------|----------------|------|
| KP68464 | Fiberglass Kit | 1 |

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Body Sealants & Adhesives

3M® All-Around Autobody Sealant

15415



- White 3M® All-Around Autobody Sealant lets you seal interior and exterior joints and seams without harming existing paint finish
- Easy to apply
- Smooths to a feather-edge and cleans up with water
- It sets to a firm, rubbery, water-resistant bead that can be painted within minutes
- 3M® #08500

| Part No. | Description | Unit |
|----------|-----------------|------|
| C214043 | 10 oz Cartridge | 1 |

Color 3M® Flexiclear Body Seam Sealer Match Existing Finish

15418

- Seal seams and joints on cars and recreational vehicles with non-sagging, highly flexible 3M® Flexiclear Body Seam Sealer
- Easy-to-tool 3M® Flexiclear can be used as is or mixed with paint to match the finish
- 3M® #08405

| Part No. | Description | Unit |
|----------|-----------------|------|
| C214041 | 10 oz Cartridge | 1 |

3M® Drip Check

15427



- Heavy-based sealer especially designed for use on vertical seams
- Heavier bodied consistency of product weathers well and does not crack or deteriorate in sunlight
- Up to 1/8" bead can be applied easily
- Excellent adhesion to metal, paint, glass, rubber, etc.
- Resists gas and oil
- 3M® #08531

| Part No. | Size | Unit |
|----------|------------|------|
| C23897 | 5 oz. tube | 1 |

3M® Super Strong Epoxy

15425



- Super strong, two-part epoxy for bonding metal, glass, wood and fiberglass
- Clear
- Fast Cure comes in a self-mixing cartridge to be used with our Automix Applicator Gun
- 3M® #08107

| Part No. | Size | Unit |
|----------|---------------------------|------|
| C202107 | 1.6 oz. cartridge (45 g.) | 1 |

3M® Automix Channel Bonding and Sidelite Adhesive

15426



- Bonds moveable and stationary automotive side windows
- Flexible, durable Automix Channel Bonding/Sidelite Adhesive bonds stationary and moveable side windows in minutes!
- 4-5 minute worklife and cures in only one hour
- Use with the Automix applicator gun and clear plastic mixing nozzles
- 3M® #08641

| Part No. | Size | Unit |
|----------|---------------------------|------|
| C202103 | 1.6 oz. cartridge (45 g.) | 1 |

3M® Automix Applicator Gun

15422

- Dispenses all 1.6 oz. AUTOMIX adhesive and sealant cartridges
- Large, easy-to-squeeze trigger
- 3M® #08191

| Part No. | Description | Unit |
|----------|----------------|------|
| C202200 | Applicator gun | 1 |

3M® Automix Replacement

15424

- Clear plastic mixing nozzles for the AUTOMIX gun and two-part AUTOMIX adhesives
- 3M® #08197

| Part No. | Description | Unit |
|----------|---------------------|------|
| C202203 | Replacement nozzles | 6 |

Caulking Strips

738



- 3/16" x 12" extruded caulking strips
- Easily tooled caulk for all-around auto body use; thick, putty-like composition permits easy molding into any shape; ideal for difficult-to-seal corners and joints
- Waterproof — seals out moisture, air, dust; long service life
- Non-hardening — may be reshaped or removed quickly and easily; no special solvents required
- Non-shrinking and non-cracking — maintains original shape; won't leak; no costly rework
- Unique adhesion properties — sticks to most surfaces, yet may be removed by hand
- Paintable — no special coating or primers required
- Excellent for sealing fender extensions, gaskets, wing vents, sunroofs, between body panels, etc.
- Net wt. 2 lbs.

| Part No. | Contents | Unit |
|----------|---------------------------|------|
| 19023 | 98 strips per box (black) | 1 |

Collision Repair and Detailing

Paint Masking Bags

21316



- Total protection of tire against refinish overspray
- Plastic bag covers face of tire and wheel, tread and around back of tire
- Built-in "cling" wraps the tire preventing overspray from seeping under masking bag
- Primers, sealers, color coats and clear coats adhere to the masking bag; will not blow off or flake off during spraying or removal of bag, preventing paint particles from getting on fresh paint
- Non-static, durable (nosplit/no tear) and disposable
- Can be used by body shops, municipalities, detailing shops, refuse companies, farms and fleet rentals

Truck Wheel Masking Bag

- Fits up to 24.5" semi-truck tires, full-size pick-ups and vans

| Part No. | Size (In.) | Unit |
|----------|---------------|------|
| KP72049 | 46" W x 50" L | 24 |

Car Wheel Masking Bag

- Fits up to 15" car tires, minivans and mini pick-ups

| Part No. | Size (In.) | Unit |
|----------|---------------|------|
| KP72050 | 30" W x 32" L | 50 |

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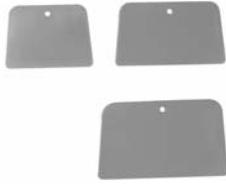
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PART NO.
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Body Sealants & Adhesives

Plastic Spreaders

20873



- Specially designed plastic spreaders for applying body filler and glazing putty. Beveled edges for smooth finish
- Set of 3

| Part No. | Contents | Unit |
|----------|-------------------|------|
| KP68465 | Plastic Spreaders | 1 |

Body Filler

30487



- Perfect for all finishes; flexible, cures fast and files easily
- White color prevents "bleed-through"
- Professional quality — formulated and manufactured to meet the highest standards of excellence required for professional finishes on metal or fiberglass
- Consistent performance — the homogenized, non-separating formula of this body filler is assurance of uniformity and consistency in every application
- Non-clogging — saves valuable time and sandpaper; sands fast and smooth with a minimum of dust
- Fast hardening — special feature reduces pinholing; expedites finish-sanding and enables more work to be done in less time

| Part No. | Size | Unit |
|----------|--------------|------|
| KP68460 | 1 gallon can | 1 |

Seam Sealer Two Part Epoxies

21199

Self Leveling Seam Sealer Part No. 546723



- This product is used on roof seam and drip rails. It is excellent for bonding and sealing steel, aluminum, SMC plastics, fiberglass, urethane and most automotive parts.
- Features:
 - Semi-flexible, fast cure, high strength
 - 100% solids - no shrinkage
 - Working time - begins to skin over 40-50 minutes
 - Sandable/Paintable - 1 hour; total cure 6-8 hours

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Non Sagging Seam Sealer Part No. 564273

- This product is used for vertical and horizontal seams and joints in trunk areas, floor pans, firewalls and all types of unibody seams. It reinforces and eliminates vibration of body panel cross members.
- Features:
 - Adheres to urethane, steel, SMC plastic, fiberglass & aluminum
 - Superior adhesion to SMC, metal and most automotive plastics
 - Will not shrink or crack
 - Sandable/Paintable - 15 minutes; total cure 2 hours

| Part No. | Description | Unit |
|-----------|-----------------------------------------------|------|
| •CD546723 | Self-Leveling seam sealer w/3 nozzles; 300 ml | 1 |
| •CD564273 | Non-Sagging seam sealer w/3 nozzles; 300 ml | 1 |
| •CD546731 | Twin Cartridge Dispensing Tool | 1 |

•Canada only

Essex BETASEAL* U-216 Two-Component Urethane Auto Glass Adhesive

21200



- 30 minute safe drive away without passenger side air bag or 60 minutes with passenger side air bag
- Chemically curing adhesive approved for use down to 0° F (see Essex ARG Technical Installation Guide for installations below 40° F)
- Crash and crush tested to meet FMVSS 212 and 216
- Approved by major OEM's including Ford and General Motors
- Excellent decking (no dam tape required)
- Resists extended outdoor weathering without losing its adhesion and physical characteristics
- Proof-of-use stickers in every package

| Part No. | Description | Unit | Case Qty. |
|-----------|-------------------|------|-----------|
| •CD555864 | Urethane Adhesive | 1 | 10 |

•Canada only

Essex U-400^{HV} Rapid Cure Auto Glass Urethane Adhesive

21209



- Black, solvent-free, one-component, polyurethane auto glass adhesive
- High viscosity providing excellent decking
- Meets or exceeds ALL one-component original equipment specifications
- Extremely weather resistant and durable
- Fastest curing one-component product available
- Excellent product workability and sag resistance
- Identical to BETASEAL* 587.02 used in nearly all North American vehicle assembly plants

| Part No. | Description | Unit Qty. | Case Qty. |
|-----------|-------------------|-----------|-----------|
| •CD555865 | Urethane Adhesive | 1 | 10 |

•Canada only

Seam & Joint Sealer

21222



- Firm and permanently flexible, non sag synthetic rubber
- Excellent adhesion to many materials
- Dries quickly and paintable in 1 hour
- Withstands weathering, oxidation and salt water
- Can be used on door skins, Landau roofs and anywhere that a seam or joint needs to be sealed and painted
- Permanently flexible
- Non-Sag
- Paintable after firm skin has formed

| Part No. | Description | Unit Qty. |
|-----------|-------------------------|-----------|
| •CD564270 | 331 ml Cartridge-Black | 1 |
| •CD564272 | 331 ml Cartridge -Clear | 1 |

•Canada only

Body Sealants & Adhesives/Vehicle Sealants & Adhesives

Essex U-418^{HV} Quick Cure to Primerless to Auto Glass Urethane Adhesive

21213



- Black, one-component, polyurethane auto glass adhesive
- High viscosity providing excellent decking
- Meets or exceeds ALL one-component original equipment specifications
- Used in OEM applications
- Extremely weather resistant and durable
- Fast cure, primerless to auto glass windshield adhesive
- Excellent product workability and sag resistance
- Reduces application time and permits a convenient drive away period (without dam tape)

| Part No. | Description | Unit Qty. | Case Qty. |
|--------------|-------------------|-----------|-----------|
| *CD555873 | Urethane Adhesive | 1 | 10 |
| *Canada only | | | |

Transportation Problem Solvers

Rear View Mirror Adhesive

15173



- Remounts mirrors to windshields
- Handling strength achieved in seconds
- 60% full strength in minutes; provides stronger-than-glass adhesive bond in 24 hours
- Excess material stays liquid and can be wiped off easily
- Specified by OEMs

| Part No. | Description | Size | Unit |
|----------|----------------------------|--------------------------------------|------|
| C28265 | Single application package | .3 grams adhesive .6 grams primer | 1 |

Seal-N-Place[®] Fuel Tank Repair Kit

5648



- Two-part epoxy adhesive/resin system — safe, strong, gasoline resistant, permanent repair
- Kit contains mastic sealer, application brush sandpaper, 30 sq. inches of fiberglass cloth, adhesive/resin and special mixing pouch
- Withstands temperature extremes — may also be used for radiator and transmission cover repair
- Mends any size hole up to 1" diameter; withstands 600 psi internal hydrostatic pressure — ideal for vehicle and equipment gas tank repairs
- Fast drying — repair done in 20 min.; minimizes labor time

| Part No. | Contents | Unit |
|----------|----------|------|
| 19419 | 1 kit | 1 |

Bullseye[™] Windshield Repair Kit

15239



- Repairs stone damage on most types of laminated windshield glass up to 1 inch diameter
- Has the same index of refraction as the original glass, leaving the repair undetectable
- Kit requires no mixing
- Contains one syringe, repair compound (.17 fl. oz.), adhesive disc and pedestal for one repair

| Part No. | Contents | Unit |
|----------|--------------------------------|-------|
| C93721 | Bullseye Windshield Repair Kit | 1 Kit |

Alumaseal Radiator Stop Leak

15240



- Quick, permanent repair metal sealer, rust inhibitor and water pump lubricant
- Seals leaks in radiators, motor blocks, cylinder heads, freeze plugs and gaskets
- Builds a resilient metal seal which expands and contracts with the metal it has mended
- For summer use:
 - Stops engine overheating by sealing cooling system leaks
 - Stops rust by coating the cooling system with a rust inhibitor
 - Stops water pump squeak by chemical lubrication
- For winter use:
 - As a leak preventative for every fill and type of antifreeze

| Part No. | Size | Unit |
|----------|-------------|------|
| C8889660 | 20 oz. tube | 1 |

Muffler Cement

21191



- For repairs to old and installation of new systems
- A grey paste-like consistency which adheres to exhaust parts to repair holed muffler or pipes while you drive
- The exhaust heat in the pipes sets the cement within 30 minutes
- Stops poisonous exhaust leaks and retards corrosion
- Excellent for new exhaust system assembly
- Does not contain asbestos

| Part No. | Description | Unit |
|--------------|-------------|------|
| *CD559480 | 170 g tube | 1 |
| *Canada only | | |

Chemical Activator Cement

4993



| Part No. | Description | Unit |
|----------|------------------------------|------|
| 20050 | Flammable (8 oz. can ½ pint) | 1 |

Tire & Rim Bead Sealer

4994



| Part No. | Description | Unit |
|----------|--------------------------------------------------------------------------------------------------|------|
| 80052 | Makes for a positive seal between rim & tire; prevents seepage; extra thick formula; 1 quart can | 1 |

Aerosol Buffing Solution

4996



| Part No. | Description | Unit |
|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 80051 | Rub-R-Flex Silicone Soapstone Remover — Prepares tires & tubes for repairing by cleaning and removing silicone & other mold release compounds, talc, oil, wax, (non-flammable). Net Wt. 14 oz. | 1 |

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Vehicle Sealants & Adhesives/Epoxy Repair

Buffing Solution



| Part No. | Description | Unit |
|----------|----------------|------|
| 80050 | Cleaning agent | 1 |

Flux



- Two ounce drop bottle
- Several drops of flux administered to exposed cable are used to clean the cable for maximum solder flow throughout the connection

| Part No. | Description | Unit |
|----------|-------------|------|
| 17234 | Flux | 1 |

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Concrete Patching Compounds

A-1 Patch-It Compound



- Two-part, epoxy-based floor patching compound
- Easy to use, simply mix epoxy and hardener; add aggregate and re-mix
- Hand trowel to desired thickness
- Gray, non-skid surface features good resistance to chemicals, abrasion, and impact
- Can be applied in a wide temperature range (-15°F to 150°F)
- Traffic-ready in six to eight hours

| Part No. | Contents | Coverage | Unit |
|----------|----------------|------------------------|------|
| 001A | 3½ gallon pail | 20 sq. ft. at ½" thick | 1 |
| 001 | 5 gallon pail | 45 sq. ft. at ½" thick | 1 |

4997

A-1 Quick Patch Compound

- Fast-setting, two-part, epoxy-based floor patching compound
- Easy to use, simply mix epoxy and hardener; add aggregate and re-mix
- Hand trowel to desired thickness
- Gray, non-skid surface features good resistance to chemicals, abrasion, and impact
- Can be applied in a wide temperature range (-15°F to 150°F)
- Traffic-ready in 1-1/2 to 2 hours

| Part No. | Contents | Coverage | Unit |
|----------|----------------|------------------------|------|
| 001QP-1 | 3½ gallon pail | 20 sq. ft. at ½" thick | 1 |

A-1 Fill-In Crack Filler



- Epoxy based floor patching compound for small holes, cracks, and seams
- Easy to use, simply mix epoxy and hardener; add aggregate and re-mix
- Hand trowel to desired thickness
- Coverage area is 52 sq. ft. at 1/8" thick
- Gray, non-skid surface features good resistance to chemicals, abrasion, and impact
- Can be applied in a wide temperature range (-15°F to 150°F)
- Traffic-ready in six to eight hours

| Part No. | Contents | Unit |
|----------|---------------|------|
| A001 | 2 gallon pail | 1 |

A-1 Seal Rite Sealer

- Epoxy coating provides outstanding durability to wear and corrosion
- Easy to use, simply mix, let stand 10 to 15 minutes, apply with brush or roller
- Coverage area for wood/concrete is 500 to 600 ft.; plastic/metal is 800 sq. ft. (values for single coat)
- Manufacturer recommends two coats for minimum traffic and three or more coats for heavy traffic areas
- Additionally 3" wide is 1,600 linear feet and 9" wide is 1,200 linear feet
- Highly resistant to saltwater, common industrial chemicals, alkalis, oils, and many acids
- For use on wood, metal, ceramics, glass, concrete, and certain plastic surfaces
- Film dry two to four hours, hard dry eight hours
- Non-toxic when cured

| Part No. | Contents | Unit |
|----------|---------------------------|--------|
| A10031 | Dark Gray, 2 gallons/case | 1 Case |

Metal Repair

Loctite® Fast Set Steel Epoxy



- Fast curing variety of steel putty
- Reaches functional cure in 10 minutes
- Repairs metal parts and saves time, labor and replacement costs
- After cure, can be machined, drilled, tapped, sanded and finished
- Tensile strength: 4,600 psi (ultimate cure)
- Maximum operating temperature: 200°F
- Color: Gray

| Part No. | Contents | Mix Ratio by Volume/Weight r:h | Cure Time Working/Functional | Unit |
|----------|-----------|--------------------------------|------------------------------|------|
| 22025 | 1 lb. kit | 1:1 / 6.25:1 | 30 mins. / 10 min. | 1 |

Quick-Stic



- One piece, two component epoxy putty stick
- Hand kneadable to mix
- Hardens like steel in 20 minutes
- Adheres to metal, wood, glass, concrete, ceramics and some plastics
- Can be drilled, sawed, sanded, filed, tapped, machined, painted
- Takes any shape
- No drips or runs
- Working life: 4-7 minutes
- Shore D hardness: 80
- Maximum temperature: 250°F continuous
- Resistant to hydrocarbons, ketones, alcohols, esters

| Part No. | Description | Unit |
|----------|-------------|------|
| 22020 | 4 oz NW | 1 |

* No split units.

Loctite® Metal Magic Steel™



- Convenient, fast-curing epoxy stick
- Best for emergency repairs
- Cut off section, knead and apply
- Cures in just 10 minutes
- Tensile strength: 2,500 psi (ultimate cure)
- Maximum operating temperature: 250°F
- Color: Magic Steel — Gray

| Part No. | Contents | Cure Time Working/Functional | Unit |
|----------|----------------------|------------------------------|------|
| 22027 | 4 oz. NW (113.4 oz.) | 3 mins. / 10 mins. | 1 |

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